

When wider access is needed, FREEMAN MARINE French doors perform like two single panel doors that seal to each other. The same high quality tooling and construction techniques used to make the single leaf Heavy Duty door are put to work in the construction of each 1620 French door. Heavy Duty doors feature thick panel skins, extra internal reinforcements, no exposed seams and all welded construction to create a rugged closure in individually dogged versions. Heavy Duty panels feature a lineal brushed finish, a FREEMAN trademark that creates a durable, uniform texture. When specified with optional yacht-quality paint to your color specifications, the 1620 Series welded construction results in a smooth, seamless appearance that features long lasting beauty. Doors offer welded-in windows and can accommodate special glazing. Solidly constructed and fully insulated, Heavy Duty French doors are suitable for the following typical high traffic access installations:

- Salon • Main Deck • Owner's Cabin

**FRENCH, HEAVY-DUTY DESIGN FEATURES**

- Custom Sizing, width and height
- .160"~.250" Thick Aluminum Panel Skins
- Welded Frame and Skin Construction
- Gasket on Door Panel for Long Life and Positive Sealing
- Gasketed Seam Between Panels
- Radius or Mitered Corners
- Bolt-in, Weld-in or Clamp-in Frames
- Added Internal Stiffeners
- Lineal Sanded Finish
Yacht-quality painted finish (avail)
- Stainless Steel Dog Shafts
- Cast Aluminum Handles, powder coat (opt avail)
- Glass Filled Striker Wedges
- Solid Insulation (opt materials avail)
- Stainless Steel Hinges (opt avail)
- Stainless Steel Fasteners
- Welded In Window, glazing and tint (opt avail)



Heavy Duty French doors are custom fabricated to each applications specific needs.



Quick-acting version,
Exterior, Closed,
Bare metal



Quick-acting version,
Active panel open,
Unpainted



Mitered corners,
Full glass, Upper half sidelights



Inactive panel open,
Unpainted



Quick-acting version,
Round ports, Interior,
Unpainted



Mitered corners, No dogs,
Full glass, Painted



Radius corners,
Edge of panel dogs, Full glass



Interior view,
Closed, Painted

Edge-of-panel,
Drop bolt



Lockset
with roses,
Exterior



Lockset
with roses,
Interior



Interior view of
windows
and dogs



French doors,
Exterior view, Painted



French doors,
Manual dogs, Painted,
Active panel open



French doors,
Manual dogs, Painted,
Both panels open