



10. FOR SPECIFIC INFORMATION CONTACT SALES.
9. COMPLETE ASSEMBLY WEIGHT W/DECK RING, 85LBS/38.6K.
8. DOGGING PRESSURE FULLY ADJUSTABLE, TIGHTEST SEAL IN THE WORLD.
7. HANDLE POSITION TOPSIDE INDICATES WHETHER DOGGING MECHANISM IS IN OPEN OR CLOSED POSITION.
6. STAINLESS STEEL MECHANISM SHOWN.
5. FLUSH, WATERTIGHT CONSTRUCTION.
4. INTEGRAL TOPSIDE "T" HANDLE STANDARD, OTHER TOPSIDE ACTUATION AVAILABLE.
3. MILD STEEL COAMING, WELD IN DECK APPLICATIONS.
2. QUICK-ACTING, MECHANISM ENGAGES OR DISENGAGES IN QUARTER-TURN OF CENTER SPINDLE.
1. 14.8" X 23.8" CLEAR OPENING.

NOTES:

PARTS LIST			
FIND NO.	PART NUMBER	DESCRIPTION	MATERIAL
1		HATCH (COVER PLATE)	DUCTILE IRON
2		FRAME (DECK RING)	MILD STEEL
3		GASKET	NEOPRENE
4		TOPSIDE "T" HANDLE	CRES
5		LOCKING ARM (DOG)	CRES
6		ACTIVATOR	CRES
7		FOUR HOLE HUB	CRES
8		CAM BUTTON	DELTRIN
9		KNURLED PIN (.25X2.25)	CRES
10		STUD (.375-16)	CRES
11		FLAT WASHER (.375)	CRES
12		LOCK NUT (.375-16 HEX.)	CRES
13		OIL RING (TEFLON COATED)	BUNA RUBBER
14		FLUTED BUSHING	ACETAL/CRES
15		INNER HANDLE (OPTIONAL)	AL. ALY.

FREEMAN
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TITLE: 15" X 24" OVAL DUCTILE IRON
CAST HATCH, MILD STEEL DECK
RING W/INTEGRAL TOPSIDE HANDLE

DWN BY: M.W.F. 05/19/98 4:19 PM DATE: 27SEP96
CAD FILENAME: 2400\2483\0107-01.DWG

FSCM. NO.	DRAWING NUMBER	REV.
64747	2483-0107	-
SCALE: NONE	SHEET 1 OF 1	
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